

### Features and Benefits

- The control circuit and RGB chip are integrated in a 5050 components, to form an external control pixel.
- **12V DC** power supply, can effectively reduce the operating current of the pixel LED, and decrease the voltage-drop of the PCB, this is to advance the consistency of the mixed lights for long-distance transmission.
- Using the built-in signal reshaping circuit to achieve the signal waveform shaping, and no distortion of waveform of signal takes place.
- The gray levels of each pixel are of 256 levels, which achieves “ $256*256*256=16777216$ ” full-color display, and the refresh frequency reaches to **2KHz**.
- Serial cascade interface, data receiving and decoding depend on just one signal line.
- Dual-signal wires version, signal break-point continuous transmission.
- Any two point the distance more than 5M transmission signal without any increase circuit.
- When the refresh rate is 30fps, cascade numbers is at least 1024 pixels.
- Data transmitting at speeds of up to 800Kbps.
- Good color consistency reliability, high cost-effective.

### Applications

- Guardrail tube series, point light display series, flexible/rigid strips series, module series applications.
- Lighting stage costumes, innovative gadgets or any other electronic products.

### General description

WS2815B-V3 is an intelligent control LED light source that the control circuit and RGB chip are integrated in a package of 5050 components. Its internal includes intelligent digital port data latch and signal reshaping amplification drive circuit.

**Dual-signal wires version**, signal break-point continuous transmission. Any pixel's failure won't affect signal transfer and total emitting effect.

The data transfer protocol use single NZR communication mode. After the pixel power-on reset, the DIN port receive data from controller, the first pixel collect initial 24bit data then sent to the internal data latch, the other data which reshaping by the internal signal reshaping amplification circuit sent to the next cascade pixel through the DO port. After transmission for each pixel, the signal to reduce 24bit. Every pixel adopts auto-reshaping transmit technology, making the pixel cascade numbers are not limited to the signal transmission, only relate to the speed of signal transmission.

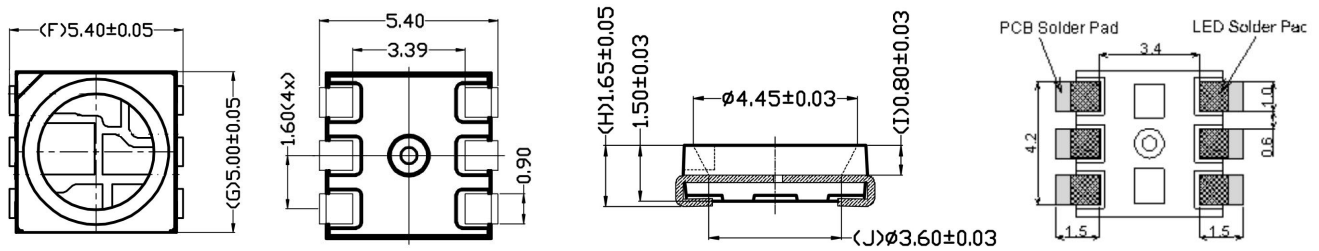
The BIN receives the data signal, and then compare the data with the DIN side after phagocytosis of 24bit data, if DIN do NOT receive the signal, then switching to BIN for receiving the input signal, which ensure that any the IC's damage does not affect the signal cascade transmission and make the BIN in state of receiving signal until restart after power-off.

Refresh Frequency updates to **2KHz**, Low Frame Frequency and no Flicker appear in HD Video Camera.

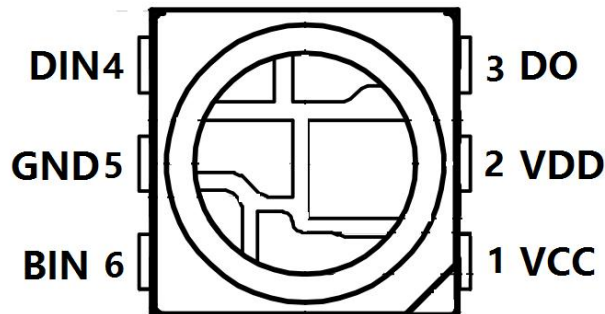
RESET time > **280μs**, it won't cause wrong reset while interruption, it supports the lower frequency and inexpensive MCU.

Integrated circuit chips enable the circuit control simpler, neater and more reliable while NO extra components needed.

### Mechanical Dimensions



### PIN Configuration



### PIN Function

| NO. | Symbol | PIN | Function description                                                      |
|-----|--------|-----|---------------------------------------------------------------------------|
| 1   | VCC    | VCC | IC POWER SUPPLY, Suspended or connected with a filter capacitor to GROUND |
| 2   | VDD    | VDD | LED POWER SUPPLY, connect to “+12V”                                       |
| 3   | DO     | DO  | Control data signal output                                                |
| 4   | DIN    | DIN | Control data signal input                                                 |
| 5   | GND    | GND | Data & Power Grounding                                                    |
| 6   | BIN    | BIN | Backup Control data signal input                                          |

### Absolute Maximum Ratings

| Parameter                | Symbol           | Ratings    | Unit |
|--------------------------|------------------|------------|------|
| Power supply voltage     | V <sub>DD</sub>  | +9.5~+13.5 | V    |
| Logic input high voltage | V <sub>I</sub>   | 3.7-5.3    | V    |
| Operating Temperature    | T <sub>opt</sub> | -25~+85    | °C   |
| Storage Temperature      | T <sub>stg</sub> | -40~+105   | °C   |

**Electrical Characteristics (TA=-20~+70°C, VDD=4.5~5.5V, VSS=0V)**

| Parameter          | Symbol          | Min.   | Tpy. | Max.                | Unit | Conditions              |
|--------------------|-----------------|--------|------|---------------------|------|-------------------------|
| Input Current      | I <sub>I</sub>  | ---    | ---  | ±1                  | μA   | V <sub>I</sub> =VDD/VSS |
| High-level Input   | V <sub>IH</sub> | 0.7VDD | ---  | ---                 | V    | D <sub>IN</sub> , SET   |
| Low-level Input    | V <sub>IL</sub> | ---    | ---  | 0.3 V <sub>CC</sub> | V    | D <sub>IN</sub> , SET   |
| Hysteresis voltage | V <sub>H</sub>  | ---    | 0.35 | ---                 | V    | D <sub>IN</sub> , SET   |

**Switching Characteristics (TA=-20~+70°C, VDD=4.5~5.5V, VSS=0V)**

| Parameter               | Symbol           | Min | Tpy | Max | Unit | Condition                  |
|-------------------------|------------------|-----|-----|-----|------|----------------------------|
| Transmission Delay Time | t <sub>PLZ</sub> | --- | --- | 300 | ns   | CL=15pF, DIN→DOUT, RL=10KΩ |
| Fall time               | t <sub>THZ</sub> | --- | --- | 120 | μs   | CL=300pF, OUTF/OUTG/OUTB   |
| Input-capacitance       | C <sub>I</sub>   | --- | --- | 15  | pF   | ---                        |

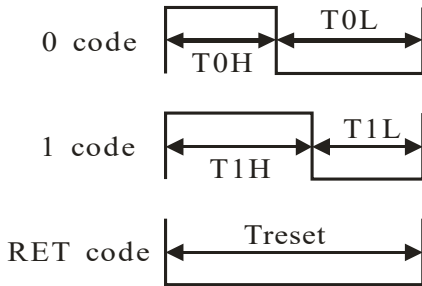
**LED Characteristics**

|                                         | Ref. Value   |
|-----------------------------------------|--------------|
| Quiescent Current                       | 2.1mA        |
| RGB Channel Constant Current            | 10mA         |
| <b>RED</b> Brightness (Central Value)   | 300-600mcd   |
| <b>GREEN</b> Brightness (Central Value) | 1500-2500mcd |
| <b>BLUE</b> Brightness (Central Value)  | 150-400mcd   |
| <b>RED</b> Wavelength                   | 620-625nm    |
| <b>GREEN</b> Wavelength                 | 515-525nm    |
| <b>BLUE</b> Wavelength                  | 465-475nm    |

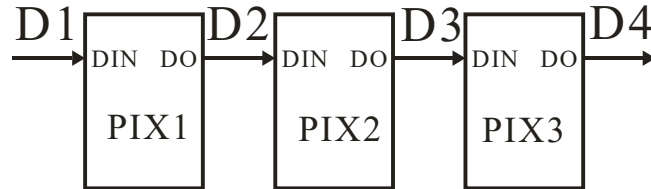
**Data Transfer Time**

|            |                            |             |
|------------|----------------------------|-------------|
| <b>T0H</b> | 0-code, High-level time    | 220ns~380ns |
| <b>T1H</b> | 1-code, High-level time    | 580ns~1.6μs |
| <b>T0L</b> | 0-code, Low-level time     | 580ns~1.6μs |
| <b>T1L</b> | 1-code, Low-level time     | 220ns~420ns |
| <b>RES</b> | Frame unit, Low-level time | > 280μs     |

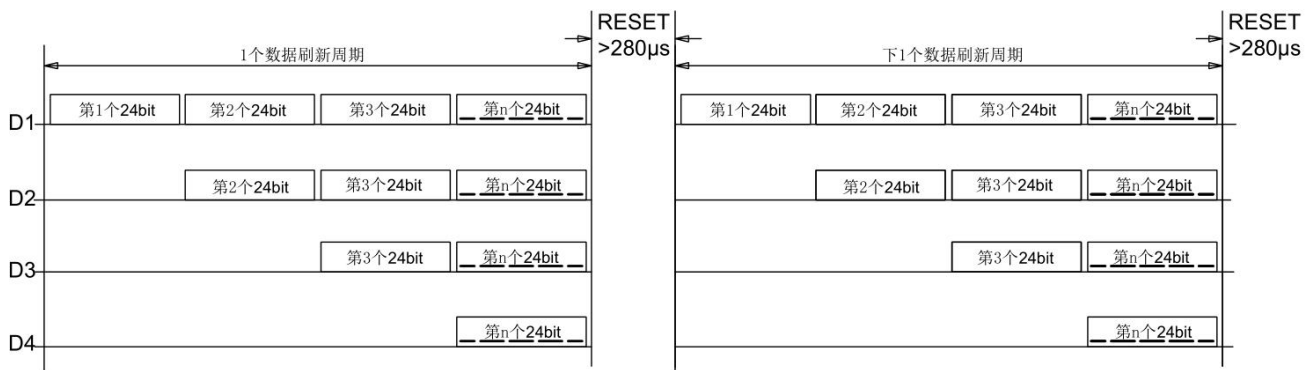
## Sequence chart



## Cascade method



## Data Transmission Method



Note: D1 is the data from MCU, and D2, D3, D4 are from Cascade Circuits.

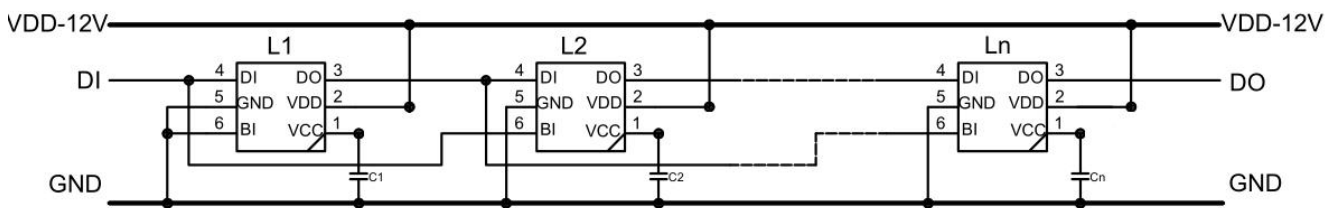
## Composition of 24bit data

|    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| G7 | G6 | G5 | G4 | G3 | G2 | G1 | G0 | R7 | R6 | R5 | R4 | R3 | R2 | R1 | R0 | B7 | B6 | B5 | B4 | B3 | B2 | B1 | B0 |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|

Note: Data transmit in order of GRB, high bit data is first.

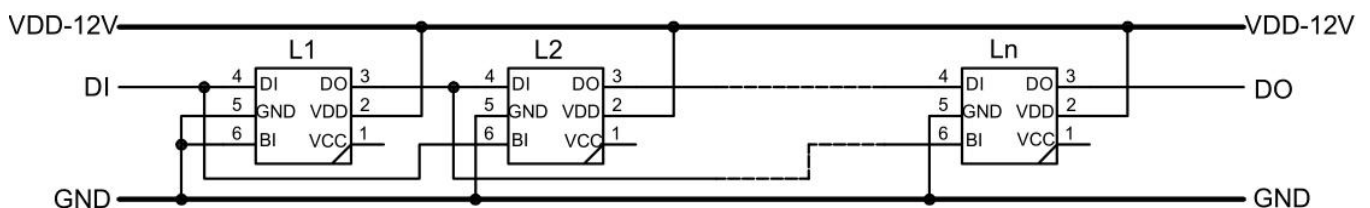
## Typical application circuit

### 1. Recommended application circuit



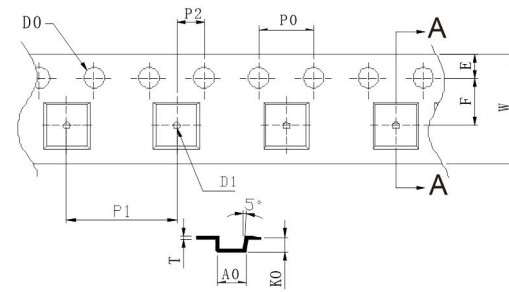
Remarks: C1 is bypass filter capacitor, its value of 100NF.

### 2. For complicated wiring & space-saving



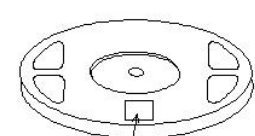
### Packing Standard

**Packing:** 1K/Reel: 167\*12mm  
4.5K/Reel: 327\*12mm

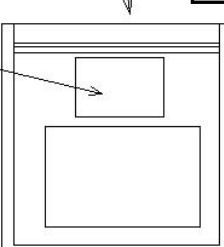


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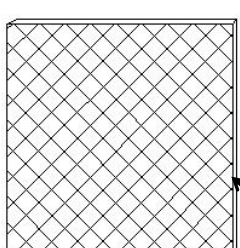
| Carrier tape |            |
|--------------|------------|
| SYMBOL       | SPEC.      |
| W            | 12.00±0.20 |
| T            | 0.25±0.02  |
| A0           | 5.35±0.10  |
| B0           | 5.75±0.10  |
| K0           | 1.85±0.10  |
| E            | 1.75±0.10  |
| F            | 5.50±0.10  |
| D0           | 1.60±0.10  |
| D1           | 1.60±0.10  |
| P1           | 8.00±0.10  |
| P2           | 2.00±0.05  |
| 10*P0        | 40.00±0.20 |



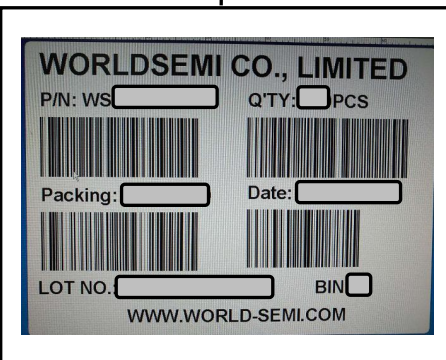
**Product Label**



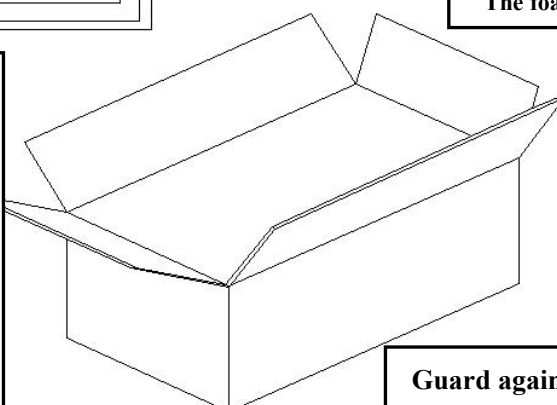
**Anti-static bag**



**The foam protective layer**



**WORLDSEMI CO., LIMITED**  
P/N: WS  Q'TY:  PCS  
Packing:  Date:   
LOT NO.  BIN   
WWW.WORLD-SEMI.COM



**Guard against damp/ Keep dry**

## Top SMD LED Using Instructions

### 1. Summary

To make the best use of WORLDSEMI's LED, please refer to the below precautions, they are of same usage method as other electronic components.

### 2. Cautions

#### 2.1. Dust & Cleaning

The surface of the LED is encapsulated with modified epoxy resin because it plays a very good role in protecting the optical performance and aging resistance. The modified epoxy resin is easy to stick with dust and must be kept clean. When there's a certain amount of dust on the surface of the LED, it won't affect brightness, but dust proof should be taken care of. Promoting the use of unsealed package in preference to others and the assembled LEDs should be placed in a clean container.

Avoid using the organic solvents to clean the dust on the LED surface and it's necessary to confirm whether the cleaning fluid will dissolve the LED.

Do not clean the LEDs by the ultrasonic. Some parameters affecting the LED performance must be evaluated if have no alternative but to the ultrasonic cleaning method, such as ultrasonic power, baking time and assembly conditions, etc.

#### 2.2. Moisture-proof packaging

TOP SMD LEDs are moisture sensitive components. LEDs are packaged in aluminum foil bag to prevent the from absorbing moisture during transport and storage. A desiccant is placed in the bags to absorb moisture. If the LED absorbs moisture, then it evaporates and expands when in reflow process, which may break the colloid from the bracket and damage the optical performance of LED. For this reason, moisture-proof packaging is to prevent the from absorbing moisture during transport and storage. The moisture resistance rating of WORLDSEMI's LED is: **LEVEL 6.**

**Table I - IPC/JEDEC J-STD-020 Moisture/Reflow Sensitivity Classification**

| MSL Level | Workshop Life                |             |
|-----------|------------------------------|-------------|
|           | Time                         | Conditions  |
| LEVEL1    | Unlimited                    | ≤30°C/85%RH |
| LEVEL2    | 1 Year                       | ≤30°C/60%RH |
| LEVEL2a   | 4 Weeks                      | ≤30°C/60%RH |
| LEVEL3    | 168 Hours                    | ≤30°C/60%RH |
| LEVEL4    | 72 Hours                     | ≤30°C/60%RH |
| LEVEL5    | 48 Hours                     | ≤30°C/60%RH |
| LEVEL5a   | 24 Hours                     | ≤30°C/60%RH |
| LEVEL6    | Take-out and Use immediately | ≤30°C/60%RH |

### 2.3. Management after unpacking

It's recommend to perform SMT assembly as soon as possible after opening the moisture-proof bag, and reflow soldering should be completed within 4 hours after SMT assembly; for the remaining LEDs, they should be re-packed in seal package and placed in moisture-proof cabinet (Please note that it's necessary to rebake at "70°C-75°C/48 hours" before next SMT process).

### 3. Dehumidification Operation (Non-leakage of air, baking temperature:70°C-75°C)

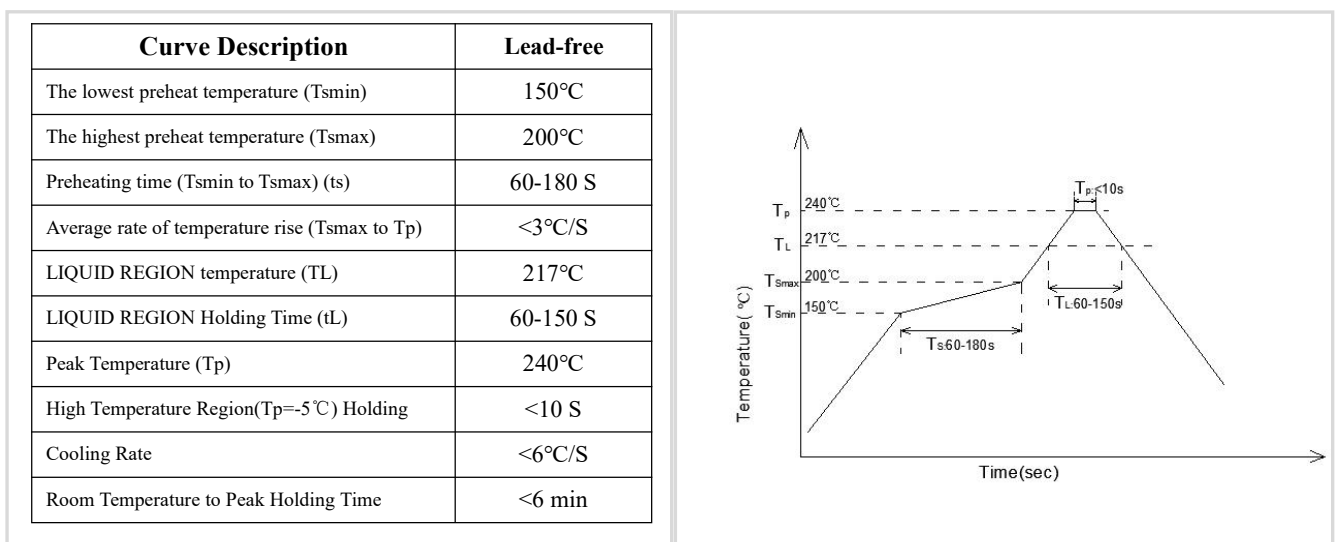
- a. MD within 2 weeks, baking time: 24 hours.
- b. MD exceeds 2 weeks, baking time: 48 hours.

### 4. Management of secondary SMT process

It's necessary to do moisture-proof treatment when the secondary reflow carried out that followed the first reflow. It can't be more than 2 hours to be exposed at condition of "<30°C/60%RH" and dehumidification operation is requested for a longer interval reflow. For instance, place in a drying box or a container with desiccant, and dehumidify it before the secondary reflow(Low temperature baking operation: 70°C-75°C, ≥12 hours).

### 5. SMT Reflow

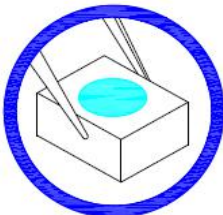
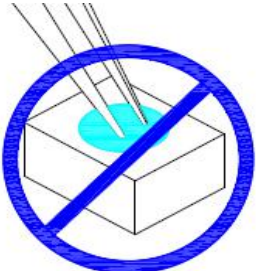
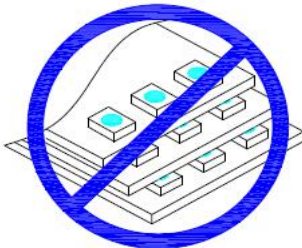

Refer to the parameters listed below, the experimental results prove that the TOP SMD LED meets the JEDEC J-STD-020C standards. As a general guideline, it is recommended to follow the SMT reflow temperature curve recommended by the solder paste manufacturer.



Remarks: 1. These general guidelines may not apply to all PCB designs and reflow soldering configurations.

2. All temperatures referred are measured on the surface of the package body.

## 6. Assembly Precautions

|                                                                                    |                                                                                                                  |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|
| 1. Clip the LED from its side.                                                     | 2. Neither directly touch the gel surface with the hand or sharp instrument, it may damage its internal circuit. |
|   |                                |
| 3. Not to be double stacked, it may damage its internal circuit.                   | 4. Can not be stored in or applied in the acidic sites of PH<7.                                                  |
|  |                               |

## Modify Records

| Version № | Status Bar | Modify Content Summary | Date     | Reviser     | Approved    |
|-----------|------------|------------------------|----------|-------------|-------------|
| V1.0      | N          | New                    | 20180820 | Shen JinGuo | Yin HuaPing |
|           |            |                        |          |             |             |
|           |            |                        |          |             |             |
|           |            |                        |          |             |             |
|           |            |                        |          |             |             |

Remarks: Initial version: V1.0; Version number plus "0.1" after each revision;

Status bar: N--New, A--Add, M--Modify, D--Delete.